

Structural Assessment – Sunpark Greenhouse System

1. Introduction

This document presents the structural substantiation of the **Sunpark Greenhouse System**, in which photovoltaic panels are applied as roof covering within greenhouse structures.

The assessment is based on structural calculations performed by an external engineering firm (Alcomtek) for two representative roof spans:

- **3.20 m**
- **4.00 m**

The purpose of this report is to consolidate and substantiate these calculations, demonstrating that the system complies with the applicable standards under defined conditions.

2. System Description

The Sunpark Greenhouse System consists of a greenhouse roof in which photovoltaic panels are integrated into a slightly inclined roof surface.

Load transfer is as follows:

- PV panels → glazing bars → greenhouse structure (beams/frames)
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The system uses a lightweight structural concept tailored to greenhouse applications.

3. Geometry and Design Parameters

The following configurations have been analysed:

Roof span Application

3.20 m standard greenhouse roof

4.00 m larger roof span

General assumptions:

- Building height: **max. 9 m**
 - Roof pitch: typical for greenhouses (low slope)
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4. Standards and Design Basis

The calculations have been carried out in accordance with:

- **NEN-EN 13031** – Greenhouses
- **EN 1990** – Basis of structural design
- **EN 1991-1-3** – Snow loads
- **EN 1991-1-4** – Wind loads
- Dutch National Annex

The greenhouse standard (NEN-EN 13031) is leading, supplemented by the Eurocodes where applicable.

5. Loads

5.1 Wind Load

Assumptions:

- Wind region: **I (Netherlands)**
- Building height: **≤ 9 m**
- Terrain: open terrain

Typical peak velocity pressure:

$$q_p \approx 0.8\text{--}1.0 \text{ kN/m}^2$$

With unfavourable pressure coefficients (edge zones, specifically **wind zone F – greenhouse corners**), this can locally increase to:

$$q_{wind} \approx 2.0\text{--}3.0 \text{ kN/m}^2$$

A maximum pressure coefficient of:

$$c_{pe} \approx -1.3$$

has been considered.

5.2 Snow Load

Depending on roof slope and location:

$$q_{snow} \approx 0.7\text{--}1.0 \text{ kN/m}^2$$

5.3 Load Combinations

According to EN 1990, the governing load cases are:

- snow load (downward pressure)
 - wind load (pressure and suction)
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6. Calculation Methodology

Separate structural calculations were performed by Alcomtek for both roof spans, including verification of:

- Ultimate Limit State (ULS)
- Serviceability Limit State (SLS)
- profile stresses
- deflection
- fixings

Governing components:

- glazing bars
 - supports
 - PV panel fixings
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7. Results (Summary)

The calculations demonstrate that:

- Both roof spans comply with the applicable standards
- Stresses remain well below allowable limits
- Deflections are within serviceability criteria
- Fixings provide sufficient capacity

The **4.00 m roof span** is governing.

8. Governing Configuration

The most critical configuration is:

- Roof span: **4.00 m**
- Load combination: wind + snow
- Wind loading in edge zones (zone F)

This configuration governs the design of:

- glazing bars
 - fixings
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9. Applicability

Based on the performed calculations, it can be concluded that:
The Sunpark Greenhouse System is suitable for:

- **wind region I**
- **consequence class CC2**
- **building heights up to approximately 9 m**

The system is capable of resisting:

- wind loads
 - snow loads
 - combined load cases
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10. Conclusion

The Sunpark Greenhouse System complies with structural safety requirements according to:

- NEN-EN 13031
- Eurocodes (EN 1990–1999)

The calculations confirm that:

- the system is structurally reliable
- the applied profiles and connections have sufficient capacity
- adequate safety margins are present

The system can therefore be considered a **safe and suitable roofing solution for greenhouse applications** within the defined parameters.

11. Disclaimer

This assessment is based on:

- Dutch wind and snow conditions
- standard system configurations

The following elements are **not included in this structural assessment**:

- the existing **gutter structure**
- the **free span of the gutters**

These must be verified on a project-specific basis.

For projects:

- outside the Netherlands
- with different geometries
- or higher loads

the structural design must always be:

reviewed and approved by a locally certified structural engineer
in accordance with national regulations.